Scotsman Ice Systems

Bulletin Number: PS-3-2026

Bulletin Date: October 2026

SERVICE BULLETIN

Subject: Low Side Remote Flaker/Nugget X Model Conversion to R-404A

The LX low side remote flaker and nugget ice machine series represents Scotsman's transition from R-404A to R-449A refrigerant. Models configured for R-449A are identified by the "X" suffix in the model number.

When tied into rack systems which use R-404A, the machine may be converted for operation with R-404A by installing the appropriate thermostatic expansion valve (TXV) kit listed in the table below.

Model	R-404A TXV P/N
NS0922LX-1A	16-1144-24
NH0922LX-1A	16-1144-24
FS1222LX-1A	16-1144-24
NS1322LX-1A	16-1144-23
NH1322LX-1A	16-1144-23
FS1522LX-1A	16-1144-23
FS2330LX-32A	16-1144-24 (x2)

Installation of the TXV kit is not covered under the machine's warranty. However, installation of the appropriate TXV kit in accordance with Scotsman instructions will not void or otherwise affect the machine's warranty.

Note: Following any refrigerant conversion, revise the unit's data tag to indicate the new refrigerant type before returning the unit to service.